- 1. PC-DMIS v4.3 or later is required for the MeasureMax Translator. MeasureMax must be enabled in the Translators section of the hardware key (a portlock that plugs into the printer port or USB port of your computer system).
- In PC-DMIS, create tip files to match the tips used in the MeasureMax part program(s). Tip names must be in form pc-dmisprobefile>\_<pcdmistipname>, e.g. 0\_T1A0B0. This is not absolutely necessary but is highly recommended. A tip diameter of 4mm is assumed if matching tip files cannot be located. Problems could result, e.g. unexpected hits, if larger tips are used for tight moves.
- 3. To import a MeasureMax project,
  - A. Open the part program in PC-DMIS into which you are going to import the MeasureMax project.
  - B. Select the **File | Import | MeasureMax Project...** menu option. An **Open** dialog box will appear.
  - C. Navigate through the available directories until you find the directory containing the desired MeasureMax file. Typically these are located in your C:\My Part Programs\ directory.
  - D. Select the .VBP file from the directory.
  - E. Click **Import** button. PC-DMIS automatically converts the project and inserts the PC-DMIS commands at the end of your part program.
  - F. Follow any on-screen prompts to import the MeasureMax project into PC-DMIS.

Note that updated translator DLLs, MeasureMax.dll, may be published periodically. They will be located on the Wilcox Associates servers at <u>ftp://ftp.wilcoxassoc.com/PC-DMIS-versions/release/v43/Translators</u>.